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BAGGER OPERATOR'S MANUAL

Bags Compost, Soil, Gravel, Rock Powders, Wood Chips and More
SIMPLE · ECONOMIC · QUALITY · AFFORDABLE

June 21/07

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OPERATING INSTRUCTIONS

1. Level Machine, very important.
2. Connect to 240 volt single phase power supply.
3. Turn panel switch on; this will power all points.
4. To power bag sealer and compressor, plug into panel.
5. Switch bag sealer on, must warm up to approximately 250° F for 6mil plastic bags.
6. Set for desired bag weight with the four buttons on read-out, follow instructions on display, there are two set points: The first set point is for the slow down mode. The second set point is to stop flow with delay on bag clamp.
7. Set bag pan so that bag being filled does not touch bottom.
8. Compressor is automatic. Adjust pressure regulator to maintain 60-80 psi for good bag clamping.
9. Set main hopper gate for desired flow. Open for light bulky material, close for heavy dense material.
10. Check air operated drop gate for free movement.
11. Hold bag with both hands and slide onto bagger spout, keep hands clear of bag clamp, then press foot pedal; this starts the cycle.
12. When the bag is dropped, slide bag to front of bag sealer. Place bag top into sealer and press foot pedal down. Hold for about 2 seconds. If the seal is not complete, you may need more heat or bag is not clean. If jaws are too hot or you hold down too long it will sever the bag.
13. Keep check scale handy to check for desired weight; check consistency of weight approximately every 20 bags



To level the machine adjust the nut on the foot of each support appropriately.



Adjust the levels for the appropriate bag weight. The red emergency stop is the first button on the left of the control panel.



Turn the switch on at the back of the sealer.

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WINDROW TURNER OPERATOR'S MANUAL

MACHINE MAINTENANCE

1. The four conveyor pulley bearings need very little grease; ¼ stroke once a month or for long periods of storage.
2. Check gearbox oil once a month; it should be half full. Use 80/90 gear oil.
3. Keep drive chain tight.
4. Keep sealer jaws clean or it will result in poor sealing.
5. Keep belt tight enough that drive pulley does not slip.
6. Keep pulleys clean or belt will go off centre; if belt goes off centre and pulley is clean, then that side needs to be tightened by turning nut ¼ turn at a time until belt runs in the centre again.

WARRANTY

Sittler Manufacturing will guarantee to the original purchaser for one year from the date of purchase. Any part found defective manufactured at the factory will be warranted provided the machine has been maintained and serviced properly. It applies only to equipment manufactured by Sittler and excludes equipment manufactured by others. Such product is warranted only by its manufacturer. If such a defect appears within one year from date of purchase and purchaser has given Sittler immediate written notice, Sittler will repair the part or at its option, replace the part by shipping similar part FOB shipping point, or at its option, refund an equitable portion of the purchase price.

Warranty will not apply to any products repaired or altered outside of our authorized location neither will the warranty apply to any failures from misuse, negligence or accident.

The company also reserves the right to incorporate any changes in design without obligation to make these changes on units previously sold.



The height of the pan that holds the full bags can be conveniently adjusted with a foot pedal.



Do not place fingers in between heat clamps. Heat resistant gloves may be required for additional safety.



Check air operated drop gate for free movement.

Caution!

- 1) Read, understand and follow operator's manual and all safety decals before using.
- 2) Level the machine before operating.
- 3) Keep hands, feet, hair and clothing away from moving parts.
- 4) When transporting, do not allow riders.
- 5) Keep hands, hair and clothing clear of heat seal and bag clamps.
- 6) Operate only with specified instructions.
- 7) Check maintenance of the machine before operating.
- 8) Shut the machine off before checking for any blockages.
- 9) Never leave running machine unattended.
- 10) Never adjust, lubricate, clean, or unplug machine with engine running.
- 11) Machinery must be operated and maintained by qualified personnel with ample machinery experience.
- 12) Never under any circumstances, stand, sit, or lay on or inside the bagger while the machine is in operation.
- 13) Do not allow children to play on or near the equipment.
- 14) Do not remove or obscure decals. Replace when necessary.
- 15) Machinery must never be operated by personnel under the influence of drugs or alcohol.
- 16) It is the operators responsibility to make sure the content of the material being bagged contains correct particle sizes and that the substance contains no inappropriate material.
- 17) Avoid breathing dust when bagging material with minute floating particles. Appropriate masks are recommended. Dust may be harmful to your lungs or eyes, appropriate gear must be worn. It is the operators responsibility to assess each situation appropriately.
- 18) Check regularly for updates to this manual.